







THE SARATOGA SPA® COMPANY; OVER 30 YEARS DEDICATED TO REDEFINING HYDROTHERAPY®

Saratoga Springs, New York – a bastion of hydrotherapy, rest and recreation since the 14th century. At one time the Mohawk possessed a rich and fertile land west of the Hudson River which included an area they called Sarachtogoe or "Place of Swift Water". Here Iroquois people refreshed, repaired and renewed themselves at the Medicine Spring of the Great Spirit.

Though nothing replaces the pure soaking benefits of hot water, when looking at technology what may have worked in the past may not have the same impact in the present. New technology has allowed the journey of Redefining Hydrotherapy® to be much more specific for the relief of a tired body and soul.

When discovering Saratoga Spas® you will learn that Redefining Hydrotherapy® truly is a journey, not a destination. When looking at the healing powers of water, you will learn some things never change.

Saratoga Springs, New York has been a place of relief and rejuvenation for hundreds of years. Saratoga Spas® has continued that tradition for over thirty years.

What was once made available only for the few to enjoy, the Saratoga Spa® Company makes the healing power of water available for you in your home.





THE THREE REASONS PEOPLE OWN SPAS

Therapy. Relaxation. Therapy & Relaxation.



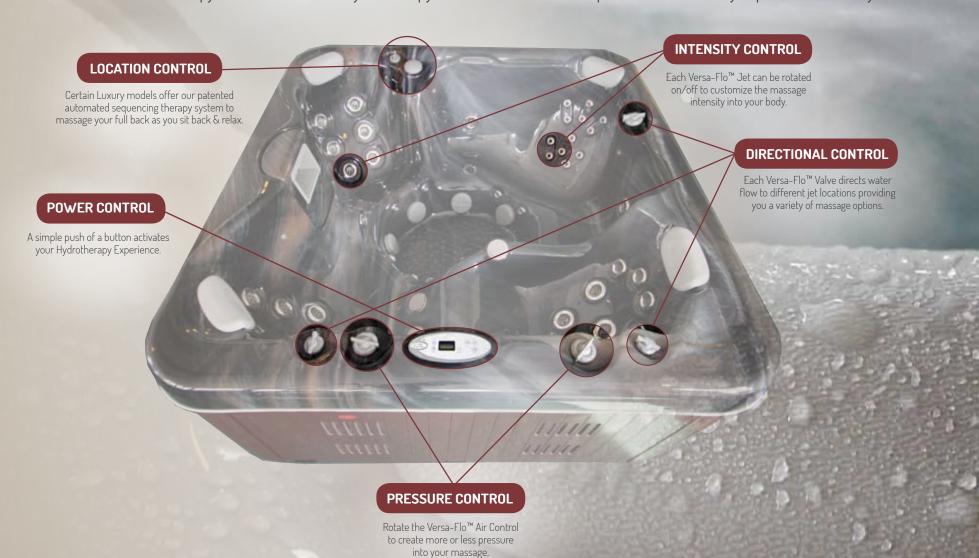




ZONE-IN-ZONE™ HYDROTHERAPY

→ INDEPENDENT CONTROL FOR MULTIPLE USERS

Zone-In-Zone[™] Therapy is a combination of hydrotherapy stations that offer a comprehensive total body experience for everyone.



PERFORMANCE TUNED JET PLACEMENT

THE KEY IS JET PLACEMENT -

Performance Tuned Jet Placement; A strategic Saratoga Spa® design created to deliver therapy to the proper body locations.

In the right place...

- 1 NECK & SHOULDERS
- 2 UPPER BACK
- 3 LOWER BACK
- 4 UPPER ARM
- 5 HAND & WRIST
- 6 UPPER LEG
- 7 LOWER LEG
- 8 FEET





THE PERFORMANCE OPTIONS

you control; you customize;

the only brand of spas with two independent therapy systems. Direct Impact™. Passive Impact™.

Direct IMPACT THERAPY



PROJET STREAM™ THERAPY

ProJet Stream™ Hydrotherapy, a Saratoga exclusive, offers a uniquely concealed jetting system in the spa shell as shown here. The rotation of the ProJet Stream™ Valve controls this hydro driven jet, providing relief to tense neck and shoulder areas without the confining experience of a reverse molded spa.









ROTO STREAM® SEQUENCING SYSTEM

The patented Roto Stream® Sequencing System provides the spa user an automated massage experience, sequencing hydrotherapy automatically through the illustrated positions 1–4, while allowing the spa user to either control the speed of the experience or isolate a specific location any time during the massage.



VERSA-FLO™ HYDROTHERAPY SYSTEM

The Saratoga Versa-Flo™ Therapy System represents the Direct Impact™ Therapy operation of the Luxury Spa Line, unlike the CFE system's passive relief therapy. This Direct Impact™ Hydrotherapy System gives relief by Versa-Flo jetting moving direct pressure therapy right where your body needs it, regardless of the muscle size or location. Versa-Flo™ provides the versatility to create a different relief point on multiple body locations.

Jassive IMPACT THERAPY



CFE™ HYDROTHERAPY SYSTEM

The Saratoga Spa Company® invented and patented the C.F.E.™ (Coplanar Fluid Ejector), a hydrotherapy jet that moves a stream of water parallel to the body. The original C.F.E.™ jet has now been expanded into a complete hydrotherapy system we call Power Massage®.



POWER MASSAGE® is a unique system

which provides tension relief along the curves and angles of your body. Specially designed contours in the spa shell guide powerful, therapeutic water ribbons down the neck and back area and along the full length of your spine. These patented jets are concealed by the Saratoga Spa® head rests and offer a revitalizing experience truly unique in the spa world.



POWER STREAM®

Saratoga Spas® combine the parallel movement of air and water in the Power Stream® providing a relaxing, therapeutic ribbon of massage for the hand, wrist, arm, and feet.

POWER MASSAGE PLUS®

Combining two hydrotherapy jets in one behind the headrest with a small custom valve, your Saratoga Spa® is able to isolate the back, neck and shoulders at the ideal angle.



3 steps we take care of...

The Saratoga Spa® Luxury Line has designed in 3 Automated Steps:

CIRCULATION. FILTRATION. OZONE INJECTION.

Three Steps that provide peace of mind in your soaking experience.





CONTINUOUS PURITY CIRCULATION®

if circulating 50,000 gallons of water per day sounds like a lot?

you are right.

PART ONE of the Whisper Clean System;

the Luxury Spa Models use the Purity Circulation® Pump to provide continuous water circulation. This dedicated Purity Circulation® System circulates over 50,000 gallons of water per day while maintaining superb cost-efficiency.



CONTINUOUS MICROBAN® FILTRATION

if using Microban Anti-Microbial Cartridge Filters sounds smart?

PART TWO of the Whisper Clean® System;

the Luxury Spa Models use filter cartridges designed with Microban® due to its antimicrobial ability to inhibit odor, mold and mildew on the surface of the filter cartridge. The Whisper Clean® System continuously circulates water through these Microban® filter cartridges ensuring a wonderful soaking experience.



CONTINUOUS WHISPER ZONE™ OZONE INJECTION

if exposing water continuously to ozone injection sounds like an important part of maintaining your spa water?... well, you are right again.

PART THREE of the Whisper Clean® System;

the Luxury Spa Models use environmentally friendly Ozone, a natural sanitizer, which helps provide a relaxing atmosphere in your spa. Each Luxury Model Spa is equipped with the Whisper Zone System.

UNIQUE OPERATION

first one thing to remember:

simply operate.

Our no programming design provides the ultimate in user friendly controls while maintaining the sophistication of the latest diagnostic technology.



NO PROGRAMMING?

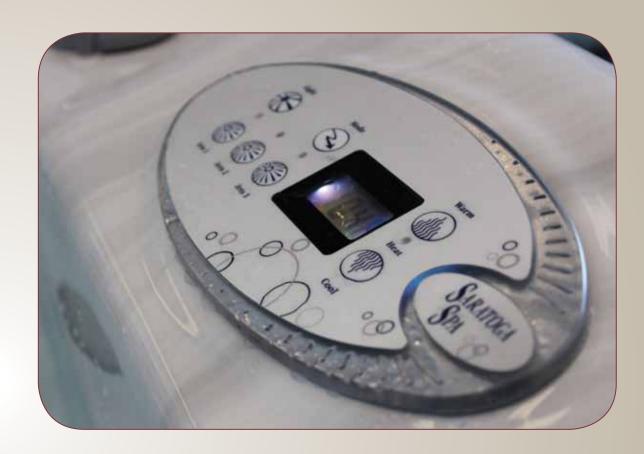
Just set your desired temperature. Your Luxury Spa does the rest.

TROUBLESHOOTING?

Simple, Diagnostic reminders are built in.

NEED A TIMEOUT?

Pumps and Lights automatically shut-off.



All seasons use encouraged

SPRING



SUMMER



FALL



WINTER





LUXURY SPLASH™ LIGHTING SYSTEM

Illuminating your spa experience, bathed in the soft glow of multiple color combinations, the Luxury Splash™ Lighting System is designed to be uniquely captivating.

WATER FEATURES

Whether your spas enhanced atmosphere is activated by the RelaxStream™ Waterfall cascading down or the Laminar Jets sending forth rainbow fountains of color, this experience will be your warm water escape.

LUXURY SOUNDS™

Enjoy music in the comfort of your spa with a variety of optional stereo upgrades. The Luxury Sounds™ system includes your choice of MP3 Ready/FM Tuner or Bluetooth Streaming Audio Panel. Both systems come standard with Dual Pop-Up Speakers and a subwoofer to fully immerse you in Luxury Sounds™!











Two costs of owning a spa: the price you pay now & the price you pay later.

Each Luxury Spa is purposely designed with efficiency and durability, inside and out.



DESIGN IT IN.

A product purposefully built to last. We combine the integrity of handcrafted construction with strategic equipment technology.

Efficiency and Durability combined.

COVER IT UP.

We start with a state of the art Spa Cover, complete with suction seal and heat seal gaskets.

HOLD IT IN.

Keep the heat inside with the Luxury Full Foam Insulation System.

SEAL OF APPROVAL.

Find the trusted UL® mark on Saratoga Spa® Products; no other mark is more widely recognized, speaks with more authority or adds more value to a product.



Creating a balance inside through purposeful planning









ROCK SOLID.

The TriLayer™ Shell System uses Acrylic, ABS Plastic and Protegrity™ to create a spa shell with designed in durability.

MAINTAIN INTEGRITY.

The Saratoga Spa® Protegrity™ Rigidizing System adds the Eco Friendly 60lb. density coating that increases the strength and integrity of the entire spa shell.

KEEP IT OUT.

Inhibit unwanted intruders with the CoverAll™ Base System.

WEATHER THE STORM.

No stain, no splinter, no problem with Weather All™ Cabinets.

An outside design strategy to stand the test of time







Cutside EFFICIENCY & DURABILITY



THE SARATOGA SPA® COMPANY SOURCES OVER 95% OF IT'S MANUFACTURED PRODUCT FROM THE UNITED STATES. LISTED BELOW ARE JUST A FEW OF OUR SUPPLIERS:

- ★ Waterway Oxnard, CA
 » Jets & Pumps
- ★ Balboa Tustin, CA

 » Digital Controls
- Lucite Nashville, TN
 » Acrylic Sheet
- Holbrook Lumber Albany, NY
 » Framing/ Structure
- Tek Tube Croydon, PA

 » Plumbing
- Preferred Foam Clinton, CT
 » Insulation
- Highwood Tamaqua, PA
 » Cabinet/ Skirting
- ★ Prozone Huntsville, AL
 » Ozone Generators
- Sunstar San Marcos, CA
 » Spa Covers



Saratoga Spas® ARE PROUDLY MADE IN THE USA

OUR GOAL

Sourced In America provides you, the consumer, with high quality competitively priced consumer goods from U.S. manufacturers. Many of the innovations and technologies associated with these products originated from these companies right here in the United States. Meanwhile our program lowers your associated freight costs, increasing your purchasing dollar for similar goods while improving your access to parts and warranty services. Supporting your local, regional and national economies through Sourced In America is just the bonus. When purchasing a leisure product, make sure to ask if the product and its components are manufactured and Sourced In America.







Polo

DIMENSIONS	DOMESTIC	INT'L
Width:	57 in.	1.45 m
Length:	80 in.	2.03 m
Height:	29 in.	0.74 m
Average Fill:	150 gals.	568 L
Dry Weight:	385 lbs.	175 kg
Average Full Weight:	1638 lbs.	743 kg
Seating Capacity:	2 people	2 people
Power Pack:	220V/50A	230V/16A
Total Pump System:	2	2
Total Jets	22	22

PERFORMANCE TUNE RATING GPM Flow:

GPM Flow: 240 PSI Flow: 145

Adelphi

DIMENSIONS	DOMESTIC	INT'L
Width:	67 in.	1.70 m
Length:	80 in.	2.03 m
Height:	29 in.	0.74 m
Average Fill:	240 gals.	909 L
Dry Weight:	500 lbs.	227 kg
Average Full Weight:	2504 lbs.	1136 kg
Seating Capacity:	2-3 people	2-3 people
Power Pack:	220V/50A	230V/16A
Total Pump System:	2	2
Total Jets	30	30

PERFORMANCE TUNE RATING

GPM Flow:	240
PSI Flow:	175



Putnam

DIMENSIONS	DOMESTIC	INT'L
Width:	75 in.	1.91 m
Length:	84 in.	2.13 m
Height:	36 in.	0.91 m
Average Fill:	340 gals.	1287 L
Dry Weight:	620 lbs.	281 kg
Average Full Weight:	3457 lbs.	1568 kg
Seating Capacity:	4-5 people	4-5 people
Power Pack:	220V/50A	230V/16A
Total Pump System:	3	3
Total Jets	40	40

PERFORMANCE TUNE RATING GPM Flow: 390 PSI Flow: 275



Canfield

DIMENSIONS	DOMESTIC	INT'L
Width:	84 in.	2.13 m
Length:	84 in.	2.13 m
Height:	38 in.	0.97 m
Average Fill:	375 gals.	1420 L
Dry Weight:	750 lbs.	340 kg
Average Full Weight:	3880 lbs.	1760 kg
Seating Capacity:	5-6 people	5-6 people
Power Pack:	220V/50A	230V/16A
Total Pump System:	3	3
Total Jets	51	51

PERFORMANCE TUNE RATING

GPM Flow:	480
PSI Flow:	420



Lincoln

DIMENSIONS	DOMESTIC	INT'L
Width:	90 in.	2.29 m
Length:	94 in.	2.39 m
Height:	40 in.	1.02 m
Average Fill:	525 gals.	1988 L
Dry Weight:	920 lbs.	417 kg
Average Full Weight:	5302 lbs.	2405 kg
Seating Capacity:	6-7 people	6-7 people
Power Pack:	220V/50A	230V/16A
		or 32A
Total Pump System:	4	4
Total Jets	62	62
PERFORMANCE TUNE RA	ATING	
GPM Flow:	630	
PSI Flow:	595	



Empire

DIMENSIONS	DOMESTIC	INT'L
Width:	89 in.	2.26 m
Length:	93 in.	2.36 m
Height:	40 in.	1.02 m
Average Fill:	525 gals.	1988 L
Dry Weight:	920 lbs.	417 kg
Average Full Weight:	5302 lbs.	2405 kg
Seating Capacity:	6 people	6 people
Power Pack:	220V/50A	230V/16A
		or 32A
Total Pump System:	4	4
Total Jets	62	62
PERFORMANCE TUNE R	ATING	
GPM Flow:	630	
PSI Flow:	475	



Broadway

DIMENSIONS	DOMESTIC	INT'L
Width:	92 in.	2.34 m
Length:	108 in.	2.74 m
Height:	40 in.	1.02 m
Average Fill:	795 gals.	3010 L
Dry Weight:	1200 lbs.	544 kg
Average Full Weight:	7835 lbs.	3554 kg
Seating Capacity:	9 people	9 people
Power Pack:	220V/50A	230V/16A
		or 32A
Total Pump System:	4	4
Total Jets	77	77

675

730

PERFORMANCE TUNE RATING

GPM Flow:

PSI Flow:

Luxury Spa Line



Reference GUIDE





57" x 80" x 29" 1.45m x 2.03m x 0.74m



Adelphi

67" x 80" x 29" 1.70m x 2.03m x 0.74m



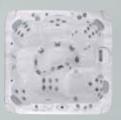
Putnam

75" x 84" x 36" 1.91m x 2.13m x 0.91m

2 Person 22 2 240 GPM 145 PSI	2 - 3 Person 30 2 240 GPM 175 PSI	4 - 5 Person 40 3 390 GPM
2 240 GPM 145 PSI	2 240 GPM	3
240 GPM 145 PSI	240 GPM	
145 PSI		390 GPM
	175 PSI	
2	-, -,	275 PSI
2	4	4
20	26	36
NOT AVAILABLE	NOT AVAILABLE	NOT AVAILABLE
STANDARD	STANDARD	STANDARD
NOT AVAILABLE	NOT AVAILABLE	NOT AVAILABLE
STANDARD	STANDARD	STANDARD
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STANDARD	STANDARD	STANDARD
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84" x 84" x 38" 2.13m x 2.13m x 0.97m 5 - 6 Person

51

3

480 GPM

420 PSI

8

43

STANDARD

STANDARD

NOT AVAILABLE

STANDARD

STANDARD

STANDARD

STANDARD

6 - 7 Person

630 GPM

595 PSI

90" x 94" x 40" 2.29m x 2.39m x 1.02m

Empire

(IR)	
Broadway	,
22" 122" 12"	

92" x 108" x 40' 2.34m x 2.74m x 1.02m 9 Person

77

	62

	02
	4

4		
	4	

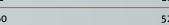
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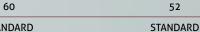
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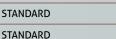




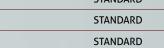




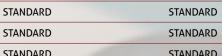




STANDARD STANDARD







STANDARD	STANDARD
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89" x 93" x 40"	
2.26m x 2.36m x 1.02m	
6 Person	

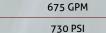
89" x 93" x 40" 2.26m x 2.36m x 1.02m	
6 Person	

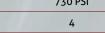
nn x 2.36m x 1.02m	2.54
6 Person	
62	

6 Person	
62	

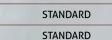
6 Person	
62	
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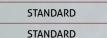
4	4
o GPM	675 GP



























HORSEPOWER

Our engineers have a Performance Tune Rating for each model based on its components, not a flat, general pump rating. This provides clearer information regarding the actual performance of a Saratoga Spa® based on jet style, as well as the numbers of jets and pumps.

PERFORMANCE TUNED JET

PLACEMENT is the true balance of **GPM** (Gallons Per Minute) and PSI (Pounds per Square Inch) involved in the therapy benefit of your spa.





ENERGY INDEX

The operational cost of hot tubs will include many variables, more than any lab test can reveal. Saratoga Spas® understands the hot tub owner will use their hot tub 2 times per week in one period and 4 times per week during another period. Ambient temperatures will vary across the country, as will the duration of each use. Our Energy Index calculates an example of the amount of time your equipment operates, and for how long, in determining approximate cost of operation in our Luxury Spa Line.

QUALITY

The Saratoga Safeguard System[™] ensures quality is our priority. Each spa is put through a rigorous series of tests and inspections before it ever leaves our factory.

SAFETY

The UL® listing from Underwriters Laboratories says something very important about Saratoga Spas®. It represents our strong commitment to safety. No other mark is more widely recognized, speaks with more authority or adds more value to a product. You can be confident about the quality and safety of UL® endorsed Saratoga Spas®.

Appliance: Saratega Spatili Model Canfield XL Spa The Company Care 1 17 M Company Car

Ask your dealer about an Energy Index on your favorite model

WARRANTY

Sit back and relax. Saratoga Spas® are backed by one of the industry's strongest warranties and Saratoga's Factory Support Center. For complete model information log onto www.saratogaspas.com.

- All sizes are approximate. Saratoga Spa and Bath® Co., Inc. reserves the right to make changes in product characteristics, standard equipment supplied or available at any time without notice. Not all features are available on all models.
- International 50 Hz models may vary in specification and features. Models with international specifications are only available through international distributors.
- All spas must be wired in compliance with the model appropriate Saratoga Spa® Owner's Manual and your local municipalities Electric Codes.
- Power Massage® is a patented feature of Saratoga Spa and Bath® Co., Inc
 (4953240) (5086595) (5752300) (6351856) (6185757) (6182303) (D431303) (5067228) (5010699) (CFE#4860392) (6182303)
- Whisper Clean® is a registered trademark of Saratoga Spa and Bath® Co., Inc.
- Entertainment systems and other optional features are not offered with the UL® listing or standard warranty and are not available on all models. See your Saratoga Spa® dealer for details.

In Memoriam: To Our Co-Worker and Friend, Jeremy Schanz 1973-2012 (page 26)

WARNING: The consumer product safety commission has stated that water temperature in a spa or hot tub should not exceed 104° F. Immersion in water in excess of 104°F could be hazardous to your health. Children, aged persons, persons having medical problems and pregnant women should consult their physicians before using a spa or hot tub. Spas or hot tubs should not be used by persons under the influence of alcohol or by persons taking medications that cause drowsiness.



SARATOGA SPA AND BATH® CO., INC.

33 Wade Road Latham, New York 12110 www.saratogaspas.com

Saratoga Spas® are proudly made in the United States





AUTHORIZED DEALER

IMPROVING AIR QUALITY ONE SPA AT A TIME

This Quality Spa Product uses Acrylobond® in its construction, reducing the amount of hazardous material, Styrene (most commonly found in polyester resin), emitted into our air.

Acrylobond®







